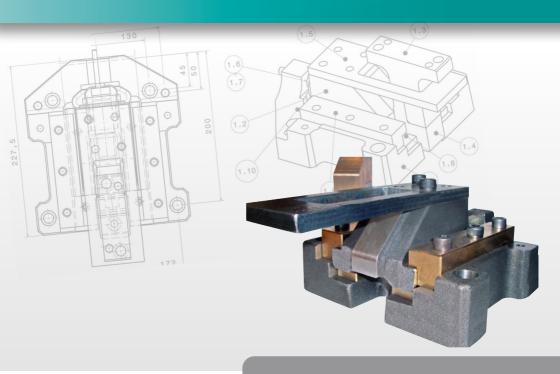


# BLANKING SUPPORT UNIT







For stabilization of the metal sheet



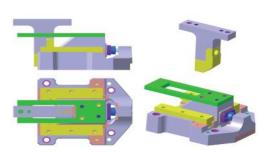
## Blanking Support Unit - to stabilize the coil during transport in blanking dies over long and deep side cuts

#### Features:

- Stroke up to 45 mm maximum
- · Adjustment of time and duration of the working stroke
- Maintenance free slide elements according VDI
- · ISO gas spring
- Slider is positive locked inside base
- · Rear damper as option

#### Bill of material:

Blase:	1 pc	SUB45	1.1
Slider:	1 pc	SUB45	1.2
Driver:	1 pc	SUB45	1.3
Dwell plate:	1 pc	SUB45	1.4
Connection:	1 pc	SUB45	1.5
Gas spring:	1 pc	SUB45	1.6
Mounting flange:	1 pc	SUB45	1.7
Slide plate:	2 pc	SUB45	1.8
Angle plate:	2 pc	SUB45	1.9
Damper (Option):	1 pc	SUB45	1.10





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